

industrial • drum making

20-25 LITRE drum line (back-end)

Pre-owned manufacturing line for 20 and 25 LITRE straight drums. The drum line consists of: MGR AA3 bottom flanger, Sabatier J9 top flanger, 2 Sabatier K12 seamers for top & bottom, Wilco 8 STI tester.

Technical specifications

CazProductNumber CPN	6238
Name	20-25 LITRE drum line (back-end)
Tooling	280 mm
Can height min.	380 mm
Can height max.	466 mm
Speed (up to)	1400 drums per hour

Videos

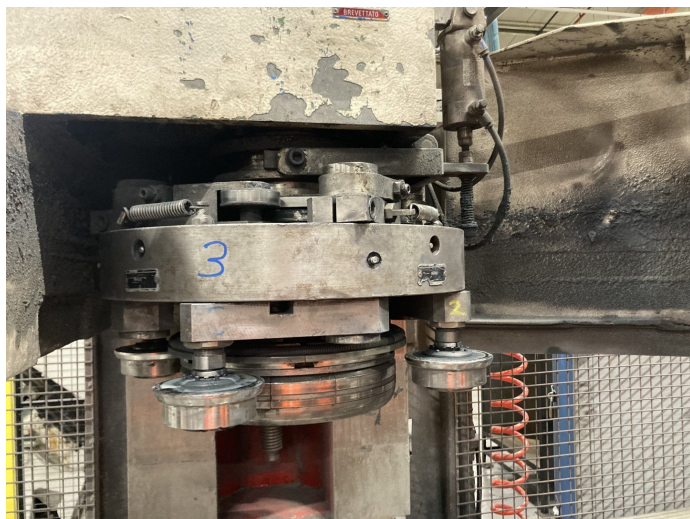
Find the video on our website at the following URL:

<https://www.cazander.com/products/6238-20-25-litre-drum-line-back-end>

Photos















FEATURES	2.5 LITRE	tolerance	3.75 LITRE	tolerance	4 LITRE	tolerance	5 LITRE	tolerance	20 LITRE	tolerance	25 LITRE	tolerance
Body blank length	532.74	± 0.125	532.74	± 0.125	532.74	± 0.125	532.74	± 0.125	881.58	± 0.05	881.58	± 0.05
Body blank Height	162.20	± 0.025	226.00	± 0.025	237.80	± 0.025	295.50	± 0.025	395.53	± 0.025	481.67	± 0.025
Body Blank Squariness	0.000	±0.20	0.000	±0.20	0.000	±0.20	0.000	±0.20	0.000	±0.20	±0.20	MAX
Body Blank Burr	0.025	MAX	0.025	MAX	0.025	MAX	0.025	MAX	0.025	MAX	0.025	MAX
Internal Body Diameter	175.00		175.00		175.00		175.00		230.00		230.00	
Side Seam overlap weld	0.76 - 1.24		0.76 - 1.24		0.76 - 1.24		0.76 - 1.24	± 0.20	0.76 - 1.24		0.76 - 1.24	
Flanged body height	159.50	± 0.25	7	± 0.25	235.07	± 0.25	292.77	± 0.25	380.51	± 0.15	468.51	± 0.15
Flange width	2.50	± 0.30	2.50	± 0.30	2.50	± 0.30	2.50	± 0.30	5.50	± 0.50	5.50	± 0.50
Seam thickness	1.40 - 1.60		1.40 - 1.60		1.40 - 1.60		1.40 - 1.60		2.37 - 2.77	± 0.15	2.37 - 2.77	± 0.15
Seam Length	3.00	± 1.0	3.00	± 1.0	3.00	± 1.0	3.00	± 1.0	5.00	± 0.20	5.00	± 0.20
Courtesank depth	3.50	± 1.0	3.50	± 1.0	3.50	± 1.0	3.50	± 1.0	7		7	
Body hook length	1.78	± 0.13	1.78	± 0.13	1.78	± 0.13	1.78	± 0.13	2.43 - 2.83		2.43 - 2.83	
Cover hook length	1.78	± 0.13	1.78	± 0.13	1.78	± 0.13	1.78	± 0.13	2.60 - 3.20		2.60 - 3.20	
Top/bottom seam overlap	0.80 - 1.50		0.80 - 1.50		0.80 - 1.50		0.80 - 1.50		0.90 - 1.00		0.90 - 1.00	
BHB	60 - 90%		60 - 90%		60 - 90%		60 - 90%		60 - 90%		60 - 90%	
Open can height	158.50	± 0.50			234.50	± 0.50	292.20	± 0.50	380.63	± 0.40	468.60	± 0.40
Finished can height	175.00	± 0.50	226.00	± 0.50	234.30	± 0.50	308.00	± 0.50	381.00	± 0.50	467.00	± 0.50
Pin height												

